

L73X-  
R.03.18

To:  
Subject:  
Date:  
Pages

Official After Sales Network  
Wheel Drive Pegs Substitution  
18 December 2018  
5



**Campaign code.**

L73X-R.03.18

**Campaign description.**

Wheel Drive Pegs Substitution

**Model.**

Aventador SV

**Model year.**

MY15 and MY16

**Special or Limited Versions.**

All

**Markets.**

All

**VIN identification**

From GLA03099 to GLA04265

..FLA03099	..FLA03883	..FLA04102	..GLA04213
..FLA03197	..FLA03894	..FLA04108	..GLA04218
..FLA03219	..FLA03911	..FLA04112	..GLA04221
..FLA03291	..FLA03918	..FLA04122	..GLA04224
..FLA03477	..FLA03943	..FLA04127	..GLA04226
..FLA03496	..FLA03960	..FLA04133	..GLA04228
..FLA03504	..FLA03971	..FLA04142	..GLA04230
..FLA03624	..FLA03986	..FLA04147	..GLA04232
..FLA03640	..FLA03993	..GLA04152	..GLA04235
..FLA03663	..FLA04037	..GLA04157	..GLA04237
..FLA03689	..FLA04042	..GLA04167	..GLA04240
..FLA03714	..FLA04048	..GLA04174	..GLA04242
..FLA03729	..FLA04052	..GLA04181	..GLA04244
..FLA03738	..FLA04058	..GLA04193	..GLA04246
..FLA03769	..FLA04062	..GLA04195	..GLA04249
..FLA03805	..FLA04073	..GLA04197	..GLA04252
..FLA03819	..FLA04077	..GLA04201	..GLA04254
..FLA03844	..FLA04083	..GLA04203	..GLA04258
..FLA03867	..FLA04087	..GLA04207	..GLA04261
..FLA03869	..FLA04097	..GLA04211	..GLA04265

**Warning:** before starting with the repair, log to the Warranty portal and check through VIN Info:

- The vehicle is effectively involved by these bulletin instructions; some cars may not be included even when they are in the VIN range.
- The procedure identified by a letter (e.g. A, B or C....etc. whose differences are explained below in this bulletin), taking care to order and use the parts corresponding to the assigned procedure.

**Example**

VIN 17 DIGIT VIN		Model MODEL NAME		Warranty Start Date DD/MM/YYYY		Warranty End Date DD/MM/YYYY		
Total days of workshop repairs: 0								
Prior activated CPO list								
CPO /	Validity months	Classification	Mileage	Insertion date	Approval date	Start date	Expire date	Claim status
Page 1 of 0 Rows 0								
Available Campaigns								
Campaign Code	Campaign Type	Procedures	Campaign Description			Campaign Starting Date	PDF	AV
XXX-A-XXXX	A - Service Action	B	CAMPAIGN NAME			DD/MM/YYYY		



**Note**

Procedure A will be available only when the instructions require to carry out a preliminary control to determine whether or not a vehicle needs to be updated.

**Information to the field**

As a result of continuous product monitoring, Automobili Lamborghini Spa the wheel drive pegs could get loose if the torque decreases. Thread locker application and revised tightening torque on wheel pegs bolts.

**Field solution.**

Update the cars following the herein reported instructions.

**Spare parts.**



**ATTENTION!**

**Before ordering the spare parts make sure to check the wheel nut colour, as the kit's part number differs according to the wheel nut colour.**

Order the following part number which are connected to the operation required:

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Operation B – Wheel Drive Pegs Substitution RED Lock nut

### Kit 1. Wheel nut RED:

P/N	Description	Q
470698009A	Kit 1 : RED Wheel Nut - Socket head bolt with hexagon socket head - Wheel drive pegs bracket - Wheel nut RED	1

Operation C – Wheel Drive Pegs Substitution BLACK Lock nut

### Kit 2. Wheel nut BLACK:

P/N	Description	Q
470698009B	Kit 2 : BLACK Wheel Nut - Socket head bolt with hexagon socket head - Wheel drive pegs bracket - Wheel nut BLACK	1

### Replaced parts management.

Store properly and tagged the parts replaced with bar code form for their identification during Area Manager visits.

### Labour time

Operation B:

- Wheel Drive Pegs Substitution RED Lock nut: 1 h

Operation C:

- Wheel Drive Pegs Substitution BLACK Lock nut: 1 h

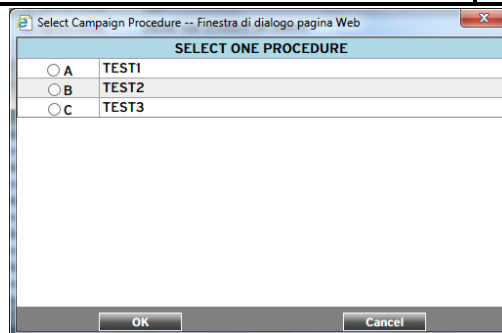
### Substituted former Bulletins.

None.

### Warranty Claim instructions

To claim the reimbursement log into the warranty system management on the Lamborghini Portal and consults the manual “W.Claim “ available on the portal for the download .

Select the desired campaign and go on with the claim insertion, read carefully the windows message content and choose the option button corresponding to the operation performed .



On the base of the chosen option the reimbursement will be:

- OPTION B, Wheel Drive Pegs Substitution RED Lock nut  
manpower: 1 hours  
spare parts: 470698009A
- OPTION C, Wheel Drive Pegs Substitution BLACK Lock nut  
manpower: 1 hours  
spare parts: 470698009B



### ATTENTION!

Attach all documents produced during the vehicle visit that show evidence of the work performed such as repair order, software protocols or acquisitions...etc.; the lack of one or more of those, may deny the reimbursement.

Remember to fill all data in the section “Service and Recall Campaign” in the Warranty booklet of the vehicle as shown below.

### Necessary tools/material.

P/N	Description	Q
-		



**A. Replace the wheel pegs bolts and single screws on all wheels.**



**ATTENTION**

Allow the wheels and brake disks to cool down before starting with removal.



**NOTE**

The procedure shown is for the front wheels: the procedure for the rear is similar.

1. Raise the car on the lifter.



**IMPORTANT**

The car must be kept on the lifter for the whole duration of the operation, even during the tightening of the all four centre wheel nuts.

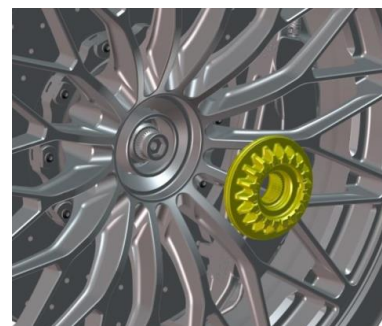
2. With the special tool 62553000271 carefully remove the hub cover by inserting the hook into the single nut's groove.



**ATTENTION**

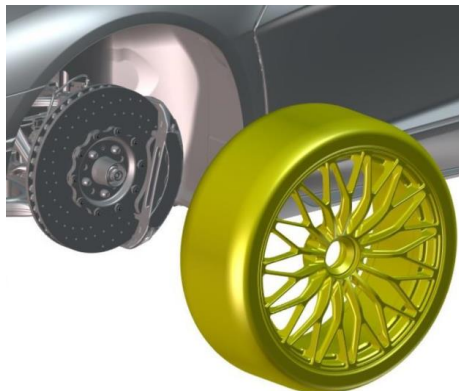
Take care not to damage the wheel rim.

3. With the special tool 470012257 loosen the single nut.





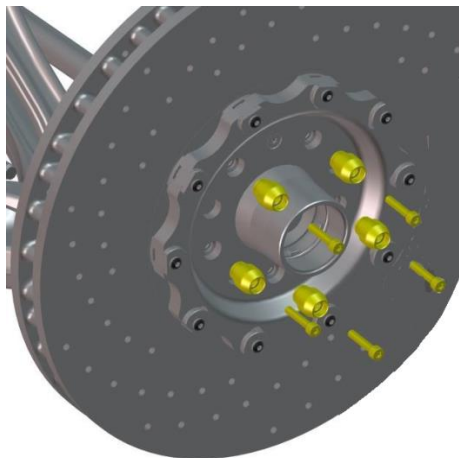
4. Remove the wheel.



**NOTE**

As it is not required to remove the brake disks from the hub, it is not necessary to remove the brake calipers.

5. Remove and replace the 5 screws one by one and the drive pegs.



6. Install the new drive pegs and the new screws from the kit and tighten the screws to the value mentioned in the Aventador SV Shop Manual:

**(Front Brake Disk) → 06 Wheels, Brakes/15 Disc brake and brake pad/Front brake discs/Disassembly/Assembly.**

**(Rear Brake Disk) → 06 Wheels, Brakes/15 Disc brake and brake pad/Rear brake discs/Disassembly/Assembly.**

7. Lubricate the thread on the hub with CASTROL OPTIMOL PASTE TA.



**NOTE**

Ensure that the other components are clean and free of grease.



8. Reinstall the wheel and tighten the new Single Nuts, supplied as spare parts, with the special tool 470012257.



**Notes for re-installation.**

Tighten the nut to the specified torque: see Aventador SV shop manual:

**06 Wheels, Brakes/01 Wheel and tires/Single nut/Disassembly/Assembly.**







### IMPORTANT

Pay attention to the safety block engagement: do not use the vehicle if the safety block is not correctly engaged in the single-nut.



**OK: Correct engagement**



**NOT OK: Not engaged**

9. Reinstall the hub cover.



### IMPORTANT

If the hub cover is not fitted correctly, water and dirt could come into contact with the single nut, compromising the fastening.

For further information please contact Technical Support.